

**1. Product Identification**

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<b>Product name</b>	G2 Glue Resin, Part A
<b>SDS Number</b>	F1110A00
<b>Product type</b>	Epoxy polymer mixture.
<b>Recommended use of the chemical and restrictions on use</b>	Directed at, but not limited to, the bonding of similar and dissimilar substrates.
<b>Restrictions</b>	None known.
<b>Manufacturer/Supplier information</b>	
<b>Company name</b>	SYSTEM THREE RESINS, INC.
<b>Address</b>	3500 W. Valley Hwy, Suite Suite 105 Auburn, WA 98001-2436 United States
<b>Telephone</b>	1-253-333-8118
<b>Website</b>	www.systemthree.com
<b>Email</b>	support-08@systemthree.com
<b>Emergency Contact</b>	CHEMTREC (U.S. and CANADA)   1-800-424-9300 CHEMTREC (Outside the U.S.)   1-703-527-0585

**2. Hazard(s) Identification**

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<b>Classification of substance or mixture/Signal Word</b>	WARNING. Skin Corrosion/Irritation - Category 2 Serious Eye Damage/Eye Irritation - Category 2 Skin Sensitizer – Category 1 Reproductive Toxicity – Category 2 Specific Target Organ Toxicity (Single Exposure) [Respiratory tract irritation] – Category 3 Acute Aquatic Toxicity – Category 2 Chronic Aquatic Toxicity – Category 2
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**GHS Label Elements****Hazard Pictograms**

<b>Hazard Statements/Classification of substance or mixture</b>	H315   Causes skin irritation. H317   May cause an allergic skin reaction. H319   Causes serious eye irritation. H355   May cause respiratory irritation. H361   Suspected of damaging fertility or the unborn child. H401   Toxic to aquatic life. H411   Toxic to aquatic life with long lasting effects
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**Precautionary statements**

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**Prevention**

P280 Wear protective gloves. Wear eye or face protection.  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing vapors.  
P308 + P313 If exposed or concerned: Get medical attention.

**Response**

**Storage**

P401 Store above 32 °F / 0 °C

**Disposal**

P501 Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified (HNOC)**

None Available.

### 3. Composition/Information On Ingredients

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Chemical Name	CAS Number	Content (%)
Diglycidyl Ether of Bisphenol A	25068-38-6	80 – 90 %
Benzyl Alcohol	100-51-6	6-10 %
Para-tert-Butylphenol	98-54-4	6-10%
Diglycidyl Ether of Bisphenol F	28064-14-4	6-10%

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

### 4. First-Aid Measures

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**Skin contact**

Remove contaminated clothing and shoes and wipe excess off skin. Flush skin with water. Follow by washing in soap and water. If irritation occurs, seek medical attention. Do not reuse clothing until cleaned. Contaminated leather articles (shoes) cannot be decontaminated and should be destroyed.

**Eye contact**

Flush with water for 15 minutes holding eye lids open. Seek medical attention.

**Ingestion**

Do not give liquids if victim is unconscious or very drowsy. Otherwise, give no more than 2 glasses of water and induce vomiting by giving 2 tablespoons syrup of ipecac (1 tablespoon and 1 glass of water for child). If ipecac is unavailable, give 2 glasses of water and induce vomiting by touching finger to back of throat. Keep head below hips while vomiting. Get medical attention.

**Inhalation**

Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Get medical attention.

**Indication of immediate medical attention and special treatment needed, if necessary**

**Notes to physician**

Burns. Irritation. Pre-existing skin conditions may be aggravated by prolonged or repeated contact. Persons with sensitive airways (e.g., asthmatics) may be sensitive to vapors.

**Specific treatments**

Treat symptoms as they appear.

### 5. Fire-Fighting Measures

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**Suitable extinguishing media**

Foam, carbon dioxide, dry chemical, water fog.

**Unsuitable extinguishing media**

None known.

**Specific hazards arising from the chemical**

Potential skin irritation.

**Hazardous decomposition products**

None known.

<b>Special protective actions for fire-fighters</b>	When fighting chemical fires, wear full protective equipment with self-contained breathing apparatus. Water spray may be used to cool fire-exposed containers. Toxic fumes may be evolved when this substance is burned.
<b>Special protective equipment for fire-fighters</b>	Full fire suit and self-contained breathing apparatus.
<b>Further information</b>	Water spray may be used to cool fire-exposed containers. Toxic fumes may be evolved when this substance is burned.  Epoxy in mass can create exotherm.

## 6. Accidental Release Measures

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<b>Personal precautions</b>	Wear proper personal protective equipment (PPE). Avoid direct contact with material. Proper PPE includes: disposable gloves, eye protection and skin protection.
<b>Emergency procedures</b>	If material is spilled, avoid contact with material. Persons not wearing appropriate protective equipment should leave the area of the spill until cleanup is complete.
<b>Methods and materials for containment/cleanup</b>	Stop spill at source, dike area to prevent spreading, pump liquid to salvage tank or drum. Remaining liquid may be taken up on clay, diatomaceous earth, sawdust or other absorbent, and shoveled into disposal container.
<b>Environmental precautions</b>	Skin sensitizer, harmful to aquatic life.

## 7. Handling and Storage

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<b>Precautions for safe handling</b>	Always wear protective, disposable gloves when handling epoxy products to prevent exposure.
<b>Precautions/Recommendations for safe/proper storage</b>	Store epoxy products in temperature stable environment, out of the reach of pets or children. Securely fasten container lids and tops, and prevent products from sitting and below freezing temperatures.

## 8. Exposure Controls/Personal Protection

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<b>Occupational Exposure Limits</b>	None established.
<b>Appropriate engineering controls</b>	If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
<b>Environmental exposure controls</b>	Use appropriate containment to avoid environmental contamination. Do not allow spill to enter sewers or waterways.
<b>Individual protection measures/Personal protective equipment</b>	
<b>Eye/face protection</b>	Splash proof goggles or safety glasses with side shields are recommended. Always wear eye protection when sanding cured epoxy to avoid dust in eyes.
<b>Hand protection</b>	Always wear impervious gloves, neoprene, vinyl or rubber.
<b>Skin protection</b>	Wear clean, body-covering clothing to avoid skin contact.
<b>Respiratory protection</b>	Use a NIOSH-approved respiratory device when sanding cured epoxy to prevent dust in lungs.

**Special instructions for protection and hygiene**

Wear gloves at all times when handling product, avoid direct contact with skin. When finished using product, dispose of gloves properly and wash hands with warm, soapy water.

## 9. Physical and Chemical Properties

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<b>Chemical family</b>	Epoxy Resin
<b>Appearance</b>	Clear viscous liquid
<b>Physical State</b>	Epoxy polymer mixture
<b>Form</b>	Liquid
<b>Color</b>	Water clear
<b>Odor</b>	Phenolic odor
<b>Density (Specific Gravity)</b>	9.5 lb/gal (1.14)
<b>Viscosity</b>	2000-2200 cps @ 25°C
<b>pH</b>	N/A
<b>Melting point/freezing point</b>	Data not available
<b>Initial boiling point and boiling range</b>	Data not available
<b>Flash point</b>	>300°F, Pensky-Martens Closed Cup
<b>Evaporation rate</b>	Slower than ether
<b>Flammability (solid, gas)</b>	Data not available
<b>Upper/lower flammability limit (by volume)</b>	
<b>Upper flammability limit (by volume)</b>	N/A
<b>Lower flammability limit (by volume)</b>	N/A
<b>Material VOC</b>	None
<b>Vapor density</b>	Heavier than air
<b>Relative density</b>	Not determined
<b>Solubility in water</b>	Negligible, in water
<b>Partition coefficient: n-octanol/water</b>	Data not available
<b>Auto-ignition temperature</b>	300°C (572.00°F)
<b>Decomposition temperature</b>	Not available

## 10. Stability and Reactivity

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<b>Reactivity</b>	None
<b>Chemical Stability</b>	Stable
<b>Possibility of hazardous reactions</b>	Hazardous polymerization will not occur.
<b>Conditions to avoid</b>	Epoxy resins and epoxy resin hardeners can react with each other producing heat. They should not be mixed with each other under uncontrolled conditions or in large mass as the ensuing exotherm may result in heat and smoke, resulting in hazardous decomposition products.
<b>Incompatible materials</b>	Strong oxidizing agents, Lewis and mineral acids.
<b>Hazardous decomposition products</b>	Oxides of carbon, aldehydes, acids.

Other hazards

None known.

## 11. Toxicological Information

### Acute Health Hazard (components)

No comprehensive data (ingestion, inhalation, dermal) on mixture (product).

Component	Result	Species	Dose	Exposure
Diglycidyl Ether of Bisphenol A	LD50 Oral	Rat	11,400 mg/kg	-
	LD50 Dermal	Rat	2,000 mg/kg	-
Benzyl Alcohol	LD50 Oral	Rat	1620 mg/kg	-
	LC50 Inhalation	Rat	>4178 mg/m <sup>3</sup>	4 hrs, aerosol
Para-tert-Butylphenol	LD50 Oral	Rat	>2000 mg/kg	-
	LC50 Inhalation	Rat	5.6 mg/l	-

### Irritation/Corrosion (components)

No information on product itself.

Component	Result	Species	Test	Exposure
Diglycidyl Ether of Bisphenol A	Skin – Erythema/Eschar 404 Acute Dermal Irritation/Corrosion	Rabbit	1.5 – 2	-
	Skin – Edema 404 Acute Dermal Irritation/Corrosion	Rabbit	1.0 – 1.5	-
	Eyes – 405 Acute Eye Irritation/Corrosion	Rabbit	0	-
	Eyes – Redness of the conjunctivae	Rabbit	0.7	-
	Skin – Moderate irritant	Rabbit		24 hrs
	Eyes – Mild irritant	Rabbit		-
Benzyl Alcohol	Eyes – 405 OECD Irritant	Rabbit		-
Para-tert-Butylphenol	Skin – Moderate irritant	Rabbit		4 hrs
	Eyes – Severe eye irritant	Rabbit		24 hrs

### Sensitization

No information on product itself.

### Mutagenicity

No information on product itself.

### Carcinogenicity

No information on product itself.

### Reproductive Toxicity

No information on product itself.

### Teratogenicity

No information on product itself.

### Specific target organ toxicity (single exposure)

No information on product itself.

Component	Category	Route of exposure	Target organs
Diglycidyl Ether of Bisphenol A	Category 3		Respiratory tract irritation
Diglycidyl Ether of Bisphenol F	Category 3		Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

No information on product itself.

### Aspiration hazard

No information on product itself.

### Potential acute health effects

#### Eye Contact

Causes serious eye irritation.

#### Inhalation

May cause respiratory irritation.

**Skin Contact** Causes skin irritation. May cause an allergic skin reaction.

**Ingestion** Irritating to mouth, throat and stomach.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye Contact** Adverse symptoms may include the following:  
Pain  
Watering  
Redness

**Inhalation** Adverse symptoms may include the following:  
Respiratory tract irritation  
Coughing

**Skin Contact** Adverse symptoms may include the following:  
Irritation  
Redness

**Ingestion** No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Potential chronic health effects**

**General** Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** No known significant effects or critical hazards.

**Mutagenicity** No known significant effects or critical hazards.

**Teratogenicity** No known significant effects or critical hazards.

**Developmental effects** No known significant effects or critical hazards.

**Fertility effects** No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates (ATEmix)**

Route	ATE value
Oral	8074.3 mg/kg
Dermal	2020.2 mg/kg
Inhalation (vapors)	4178 mg/l

## 12. Ecological Information

**Ecotoxicity**

Component	Result	Species	Exposure
Diglycidyl Ether of Bisphenol A	Acute LC50 1.3 mg/l – 203 Fish, Acute Toxicity Test	Fish – Fish	96 h
	Acute EC50 2.1 mg/l – 202 Daphnia sp. Acute Immobilization Test and Reproduction Test	Aquatic invertebrates. Water flea	48 h
	Acute NOEC 0.3 mg/l – 211 Daphnia Magna Reproduction Test	Aquatic invertebrates. Water flea	21 d
	Acute LC50 > 11 mg/l	Aquatic plants – Algae	72 h
Benzyl Alcohol	Acute LC50 460 mg/l	Fish	96 h

	Acute EC50 230 mg/l	Invertebrates	48 h
	Chronic NOEC 310 mg/l	Algae	72 h
Para-tert-Butylphenol	Acute LC50 – 5.14 mg/l	Fish	96 h
	Acute EC50 – 4.8 mg/l	Daphnia	48 h

**Persistence and degradability** No information on product itself.

**Bioaccumulative Potential** No information on product itself.

Component	LogPow	BCF	Potential
Diglycidyl Ether of Bisphenol A	2.64 – 3.78	3 – 31 31.00	Low
Diglycidyl Ether of Bisphenol F	3	-	low
Benzyl Alcohol	1.05	1.37 (calculated)	-

#### **Mobility in Soil**

**Soil/water partition coefficient (KOC)** No information on product itself.

**Other adverse effects** No known significant effects or critical hazards.

### **13. Disposal Considerations**

**Waste from residues/ unused products** Product should not be allowed to enter drains, water courses or the soil; dispose of this material and its containers in a safe way. Contact supplier if guidance is required.

**Contaminated packaging** Dispose of container and unused contents in accordance with federal, state and local requirements.

### **14. Transport Information**

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

#### **International Transport Regulations**

Regulatory information	UN/NA number	Proper Shipping Name	Classes/*PG	Additional Information
<b>DOT</b>		Not regulated		
<b>TDG</b>		Not regulated		
<b>IMO/IMDG</b>	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIQUID EPOXY RESIN)	Class 9 III	Marine pollutant
<b>IATA (Cargo)</b>	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (LIQUID EPOXY RESIN)	Class 9 III	Marine pollutant

\*PG: Packing group

**Special precautions for user:** Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

### **15. Regulatory Information**

#### **UNITED STATES**

**U.S. Federal Regulations**

**United States – TSCA 12(b) – Chemical export notification:** None Required.

**United States – TSCA 5(a)2 – Final significant new use rules:** Not Listed.  
**United States – TSCA 5(a)2 – Proposed significant new use rules:** Not Listed.  
**United States – TSCA 5(e) – Substance consent order:** Not listed.

**California Prop. 65**

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer. WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient Name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Oxirane, 2-(phenoxyethyl)-	Yes	No	5 µg/day	No
Oxirane, 2-(chloromethyl)-	Yes	Yes	9 µg/day	No

**EPA SARA 302 Extremely Hazardous Substances** None required.  
**EPA SARA 302/304/311/312 Hazardous Chemicals** Acute Health Hazard.  
**United States inventory (TSCA 8b)** All components are listed or exempted.

**CANADA**

**WHMIS (Canada)** Class D-2B: Material causing other toxic effects (Toxic).  
**Canadian NPRI** None required.  
**CEPA Toxic substances** None required.

**INTERNATIONAL REGULATIONS**

**International Lists**  
**Australia inventory (AICS):** All components are listed or exempted.  
**Canada inventory:** All components are listed or exempted.  
**Korea inventory:** All components are listed or exempted.  
**Japan inventory:** All components are listed or exempted.  
**China inventory (IECSC):** All components are listed or exempted.  
**New Zealand inventory (NZIoC):** All components are listed or exempted.  
**Philippines inventory (PICCS):** All components are listed or exempted.  
**Taiwan inventory (CSNN):** All components are listed or exempted.

**16. Other Information, Including Date of Preparation or Last Revision**

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**HMIS Rating**

<b>Health 2</b>
<b>Flammability 1</b>
<b>Physical Hazard 0</b>

**Date of Preparation** November 23, 2016  
**Date of Last Revision**  
**Revision #** 1.0  
**More Information** 1-253-333-8118  
**Prepared by** J. Bartlett, System Three Resins Inc.

The information contained herein is based on the data available to us and is believed to be correct. However, System Three Resins, Inc. makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from the use thereof. System Three assumes no responsibility for injury from the use of the product described herein.